



C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

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Kiwa Sweden AB hereby certifies that the welding company

**MCT Brattberg AB
Lyckeåborg
371 92 Karlskrona
Sweden**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL3
in the type of activity P**

in the range indicated in the annex.

validity: 2024-05-03 until 2027-05-03

Solna, 2024-05-02
Place and date of issue

Lead auditor: KIHLMARK

B.Sc. KILSMARK
Representative of the head of the certification body



Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 3 - 16 mm	CP C2 and CP C3 with low safety category, CP D.
135	1.2, 8/1.2 8	t = 3 - 24 mm t = 3 - 25 mm	CP C2 and CP C3 with low safety category, CP D. CP C2 and CP C3 with low safety category, CP D.
141	1.2, 8/1.2 22, 23 8	t = 3 - 24 mm t = 3 - 16 mm t = 3 - 25 mm	CP C2 and CP C3 with low safety category, CP D. CP C2 and CP C3 with low safety category, CP D. CP C2 and CP C3 with low safety category, CP D.

Area of Application:

- New build of simple attached parts for railway vehicles
 - Welded steel and aluminum frames.

responsible for welding:

Salih Abubeker, Level C (IWS)

born: 1983-06-15

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

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Remarks:

No welding sub-suppliers.

Register no.:

KIWA/15085/CL3/055/23/1A2

General provisions:

The General Terms and Conditions of the Kiwa Sweden AB apply in the currently valid version.