Standard Gland parts





EMC Conversion parts



Mark & Drill Hole to Thread **Diameter of Gland** +3mm



Fit Washer and Tighten Lock Nut





Remove Top Nut & **Internal Parts**

Carefully Push complete seal

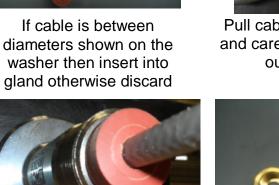
and cable back into gland

maintaining EMC contact



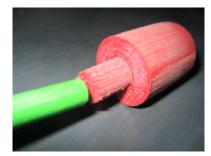
Measure Cable against Seal to select best fit







Cut Tag on Reverse of Seal corresponding with rings to be removed



Remove Plug



Remove the Minimum number of rings to allow cable to pass through the seal



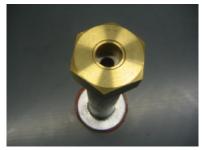
Push 1 piece of Seal into place



Slide EMC piece over cable until contacts with cable braid



Slide 2nd piece of Seal Over cable



Replace the Back Nut



Tighten

Pull cable through gland and carefully trim 5mm of outer sheath



Fit Washer if required and next add **Compression Spigot**