1. Unscrew the M8 bolts and dismantle the removable frame parts, if necessary, use a plastic hammer.

2. Protect cables from sealant and mechanical damage. Fit the frame around existing cables.

3. Apply sealant to marked areas and reinstall the removable parts to the frame.

4. Position the frame to the bulkhead/deck, mark and drill the hole pattern to match the frame.

5. Apply two strings of sealant to the frame.

6. Install the frame to the bulkhead/deck with M12 bolts, tighten to 75 Nm.