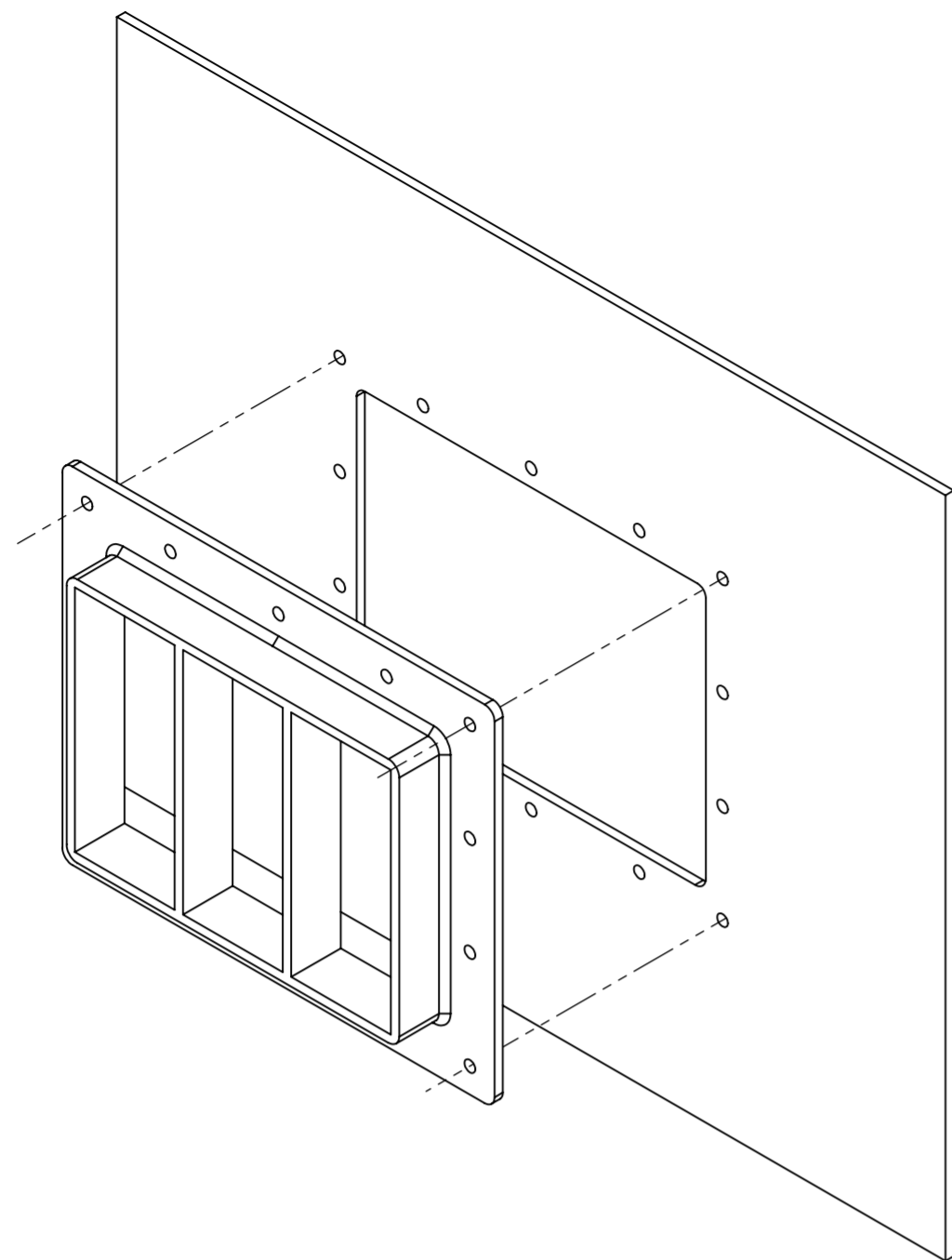
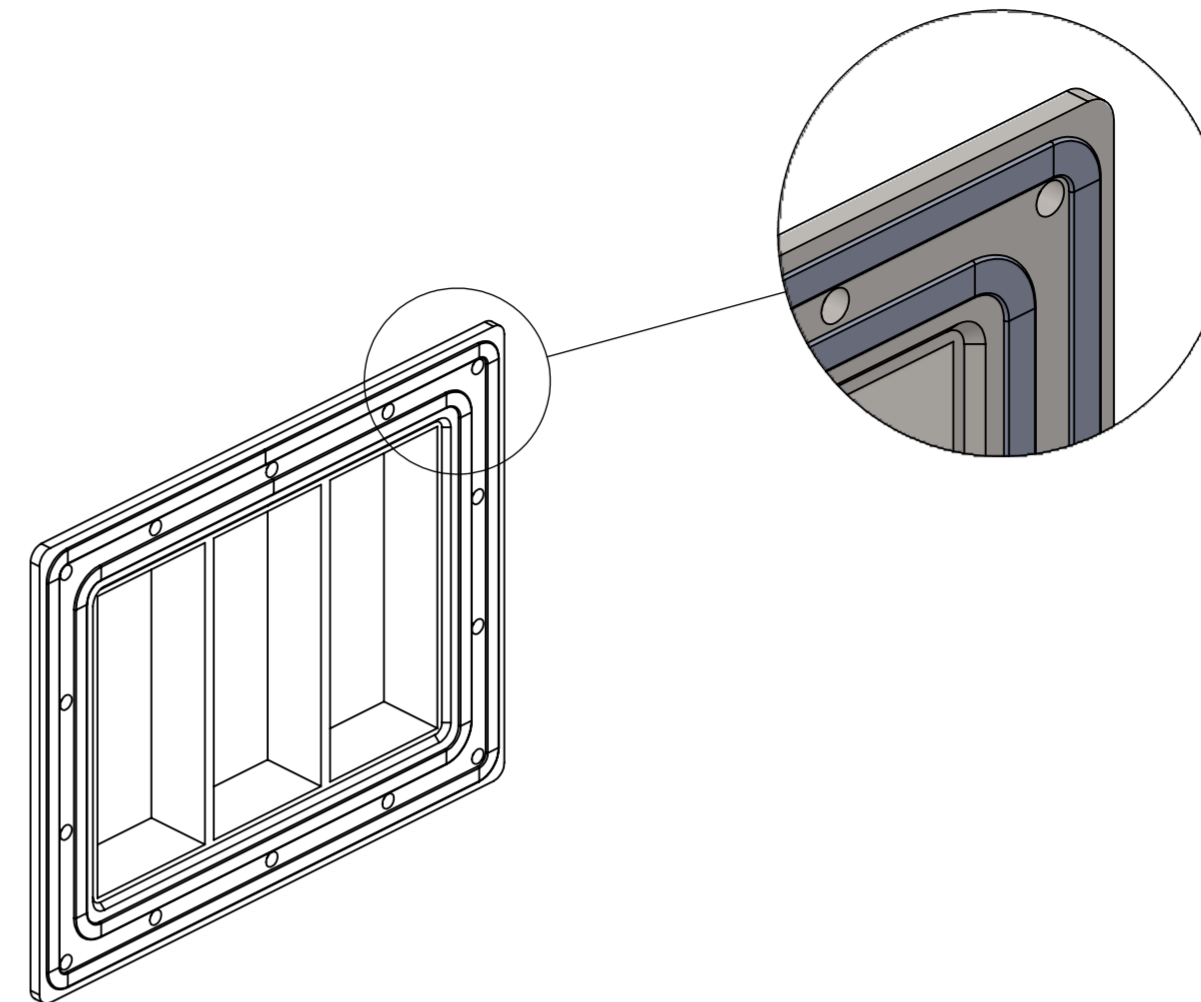


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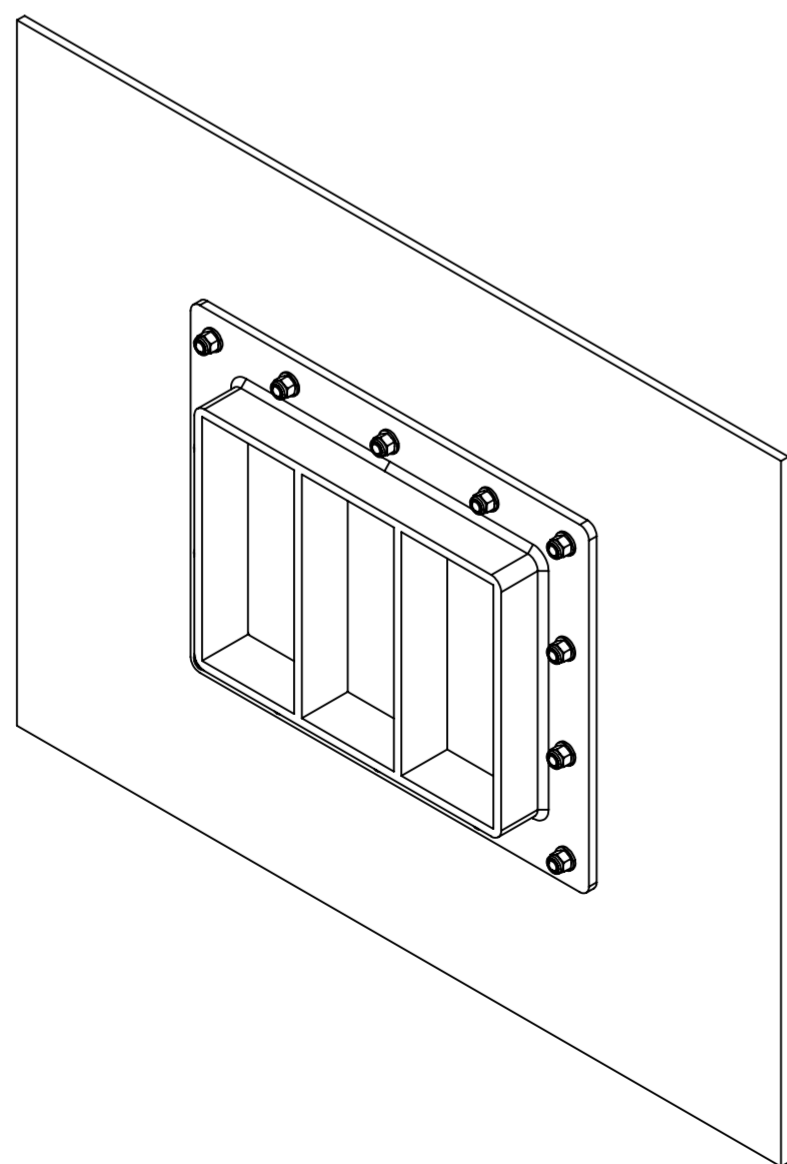


1. Position the frame to the bulkhead/deck, mark and drill hole pattern to match the frame.

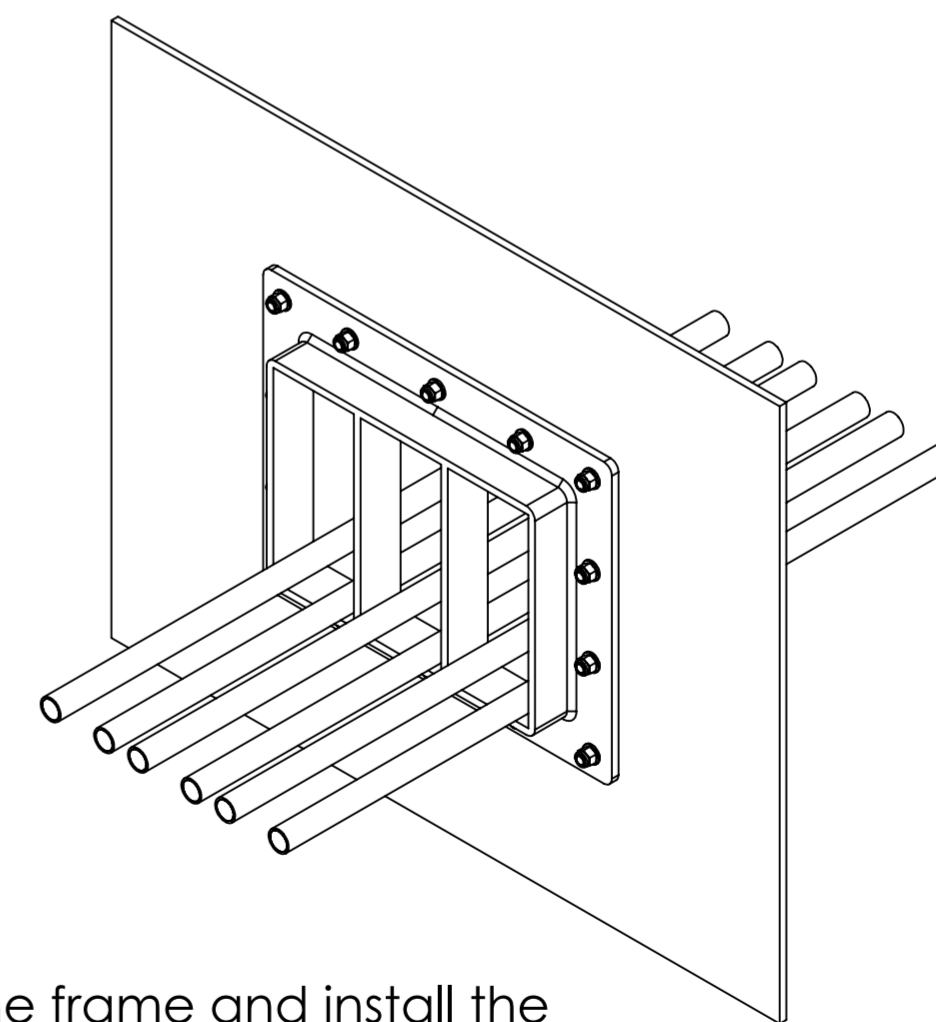
REVISIONS			
REV.	DESCRIPTION	DATE	SIGNATURE
A		2019-09-09	AK




2. Apply two strings of sealant to the frame.



3. Install the frame to the bulkhead/deck with M12 bolts, tighten to 75 Nm.



4. Pull cables/pipes thru the frame and install the MCT Brattberg sealing.

Ritad Drawn	Kontr. Check	Granskad Reviewed	Godkänd Approved	Tolerans där ej annat anges Tolerance unless otherwise not stated.	Smsl. nr. Assembly drawing no.	Ersätter Replaces	E
AK	AK	JF	ML	Ytjämnhet där ej annat anges. Surface finish otherwise not stated.	Material	Ersatt av Replaced of	Vikt Weight
200604	200604	200604	200604			Alla mått och uppgifter avser färdig produkt om ej annat anges. All measures and other information refer to finished products unless otherwise not stated.	
						Kund ordernr. Customer order no.	Rev.
						Ritn. nr. Draw. no.	1200219

RGsFB  
INSTALLATION DRAWING